

# Safety Data Sheets

## 1. Identification

Product Name : Flushing Liquid 07/Maintenance Liquid 07  
Order No. : FL007-Z-BA/FL007-Z-BB/FL007-Z-22/ML007-Z-K2  
Ink Ver. : 1  
General Use : Cleaning solution for ink jet printer  
Product Description : Solvent liquid  
SDS Number : 037-C150257  
Manufacture  
Company Name : Mimaki Engineering Co., Ltd.  
Address : 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN  
Telephone No. : +81-268-64-2413  
Importer / Distributor Established in USA  
Company Name : MIMAKI USA, INC.  
Address : 4851 Thurmon Tanner Parkway, STE 100 Flowery Branch, GA  
30542, U.S.A.  
Telephone No. : +1-678-730-0170  
Emergency Telephone No. : +1 866 928 0789 (within United States only, Toll free)  
+1 215 207 0061

## 2. Hazards Identification

[GHS Classification]

### Physical Hazards

Flammable Liquid : Not classified

Pyrophoric Liquid : Not classified

### Health Hazards

Eye Damage / Irritation : Category 2

### Environmental Hazards

Hazardous to the Aquatic : Not classified

Environment - Acute Hazard

Hazardous to the Aquatic : Not classified

Environment - Long Term Hazard

The above list does not include category being non-classifiable or not-applicable.

# Safety Data Sheets

[GHS Label Elements]

Symbol



Signal Word

Warning

Hazard Statements

H319 Cause serious eye irritation

Precautionary Statements

[Prevention]

P264 Wash hands thoroughly after handling.

P280 Wear protective gloves/clothing and eye/face protection.

[Response]

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

[Disposal]

P501 Dispose of contents and container in accordance with local, regional, national and international regulation.

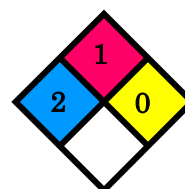
NFPA Rating (scale 0 – 4)

Health = 2

Flammability = 1

Instability = 0

Special = None



CANADIAN WHMIS SYMBOLS : D2B



### 3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Diethylene glycol monoethyl ether acetate	90-100	112-15-2

## Safety Data Sheets

### 4. First Aid Measures

Inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician.
Eye Contact	: Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.
Skin Contact	: Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. Get medical attention if irritation develops.
Ingestion	: If swallowed, get medical attention.

#### Most Important Symptoms/Effects

Acute	: eye irritation
Delayed	: No information on significant adverse effects.
Indication of Immediate Medical Attention and Special Treatment Needed, If Needed	: Treat symptomatically and supportively.

### 5. Fire Fighting Measures

Flammable Properties	: Flash point 116.0°C Explosive Limits: 0.9-8.5 vol%
Extinguishing Media	: carbon dioxide, regular dry chemical, water spray, alcohol resistant foam
Unsuitable Extinguishing Media	: None known.
Special Hazards Arising from the Chemical	: Slight fire hazard.
Hazardous Combustion Products	: oxides of carbon
Fire Fighting Measures	: Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Avoid inhalation of material or combustion by-products. Stay upwind and

## Safety Data Sheets

Special Protective Equipment and Precautions for Firefighters : keep out of low areas.  
: Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

### 6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures : Wear personal protective clothing and equipment, see Section 8.  
: Avoid release to the environment.

Methods and Materials for Containment and Cleaning Up : Stop leak if possible without personal risk. Reduce vapors with water spray.  
**Small spills:** Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal.  
**Large spills:** Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.

### 7. Handling and Storage

Precautions for Safe Handling : Avoid breathing vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear protective eye/face protection. Wash thoroughly after handling. Avoid release to the environment.

Conditions for Safe Storage, including any Incompatibilities : Store and handle in accordance with all current regulations and standards. Store in a well-ventilated place. Keep container tightly closed. Keep away from incompatible materials.

### 8. Exposure Controls / Personal Protection

Exposure Limit Values : ACGIH, OSHA, and NIOSH have not developed exposure limits for any of this product's components.

Component Biological Limit Values : There are no biological limit values for the component(s) of this product.

## Safety Data Sheets

### Exposure Controls

#### Occupational Exposure Controls

Appropriate : Provide local exhaust or process enclosure ventilation system. Ensure  
Engineering Controls compliance with applicable exposure limits.

#### Personal Protection

Respiratory : Consult with a health and safety professional for specific respirators  
Protection appropriate for your use.



Hand Protection : Wear appropriate chemical resistant gloves.



Eye Protection : Wear splash resistant safety glasses.



**Safet**

Skin Protection : Wear appropriate chemical resistant clothing.



## 9. Physical and Chemical Properties

Appearance	- Physical State	: Liquid
	- Color	: Clear
Odor		: solvent odor
pH		: Not available
Boiling Point / Boiling Range		: 217°C
Melting Point / Melting Range		: ≤ -25°C
Decomposition Temperature		: Not available
Flash Point		: 116.0°C
Flammability (Solid, Gas)		: Not applicable

## Safety Data Sheets

Upper / Lower Flammability or Explosive Limits	: LEL 0.9 vol.% UEL 8.5 vol. %
Vapor Pressure	: 13Pa(20 °C)
Explosive Properties	: Not available
Oxidizing Properties	: Not available
Specific Gravity	: 1.012 (20 °C)
Solubility	: Not available
Water Solubility	: soluble
Partition Coefficient (n-octanol / Water)	: Not available
Viscosity	: Not available
Vapor Density	: Not available
Evaporation Rate	: Not available
VOC	: Not available

### 10. Stability and Reactivity

Reactivity	: No reactivity hazard is expected.
Chemical Stability	: Stable at standard temperatures and pressure.
Possibility of Hazardous Reactions	: Hazardous polymerization will not occur.
Conditions to Avoid	: Avoid heat, flames, sparks and other sources of ignition.
Incompatible Materials	: acid
Hazardous Decomposition	: Combustion: oxides of carbon

### 11. Toxicological Information

Acute Toxicity	: The component(s) of this material have been reviewed in various sources and no selected endpoints have been identified.
Component Analysis - LD50/LC50	
Information on Likely Routes of Exposure	
Inhalation	: nausea, headache
Ingestion	: headache, drowsiness, dizziness, loss of coordination
Skin Contact	: irritation
Eye Contact	: irritation

## Safety Data Sheets

Immediate Effects	: eye irritation
Delayed Effects	: No information on significant adverse effects.
Medical Conditions	: No information available for the product.
Aggravated by Exposure	
Irritation/Corrosivity	: Causes eye irritation
Data	
Respiratory	: No information available for the product.
Sensitization	
Dermal Sensitization	: No information available for the product.
Germ Cell Mutagenicity	: No information available for the product.
Carcinogenicity	: No data listed by ACGIH, IARC, NTP, DFG or OSHA is available for the component(s) of this product.
Reproductive Toxicity	: No information available for the product.
Specific Target Organ	: No target organs identified.
Toxicity - Single	
Exposure	
Specific Target Organ	: No target organs identified.
Toxicity - Repeated	
Exposure	
Aspiration Hazard	: Not expected to be an aspiration hazard.

## 12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.

Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Component Analysis - Aquatic Toxicity	: No LOLI ecotoxicity data are available for the component(s) of this product.
Persistence and Degradability	: Not available
Bioaccumulation	: Not available
Mobility	: Not available
Other Toxicity	: Not available



## Safety Data Sheets

### 13. Disposal Considerations

	: Comply with all USA, national and local regulations. <u>Do not dump this product into sewers, on the ground or into any body of water.</u>
Disposal Methods	: Dispose in accordance with all applicable regulations.
Component Waste Numbers	: The U.S. EPA has not published waste numbers for this product's components.
Disposal of Contaminated Packaging	: Empty containers may contain product residue. Dispose in accordance with all applicable regulations.

### 14. Transport Information

	Check a thing without a leak in a container. Perform prevention of collapse of cargo surely.
US DOT Information	: Not regulated as a hazardous material for transport.
TDG Information	: Not regulated as dangerous goods for transport.
Marine Pollutant	: No component(s) of this material is specifically listed in the IMDG Code as an identified marine pollutant.

### 15. Regulatory Information

U.S. Federal Regulations	: None of this products components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 311/312 (40 CFR 370.21), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.
SARA TitleIII Section 311/312	: Acute Health: Yes Chronic Health: No Fire: No Pressure: No Reactive: No

## Safety Data Sheets

U.S. State Regulations : None of this product's components are listed on the state lists from CA, MA, MN, NJ or PA.

Not regulated under California Proposition 65

Canada : WHMIS CLASSIFICATION: D2B.

Canadian WHMIS : None of the product component(s) are listed on the Ingredients  
Ingredient Disclosure Disclosure List (IDL).

List (IDL)

Chemical Inventory : Component Analysis - Inventory

Listings

Component	US	CA	EU	AU	PHIL	JP	KR	CN	NZ
Diethylene glycol monoethyl ether acetate (112-15-2)	Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	Yes

### 16. Other Information

#### Key/Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; CAS - Chemical Abstracts Service; CLP - Classification, Labelling and Packaging; EEC - European Economic Community; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IMDG - International Maritime Dangerous Goods; IBC Code - International Bulk Chemical Code; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NTP = National Toxicology Program; REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - European Rail Transport; STEL - Short-term Exposure Limit; TWA - Time Weighted Average; UEL - Upper Explosive Limit



Product Name: Flushing Liquid 07/Maintenance Liquid 07

SDS No. 037-C150257

First issue: 2013/12/24

Revised: 2025/04/07

## Safety Data Sheets

### Other Information

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.